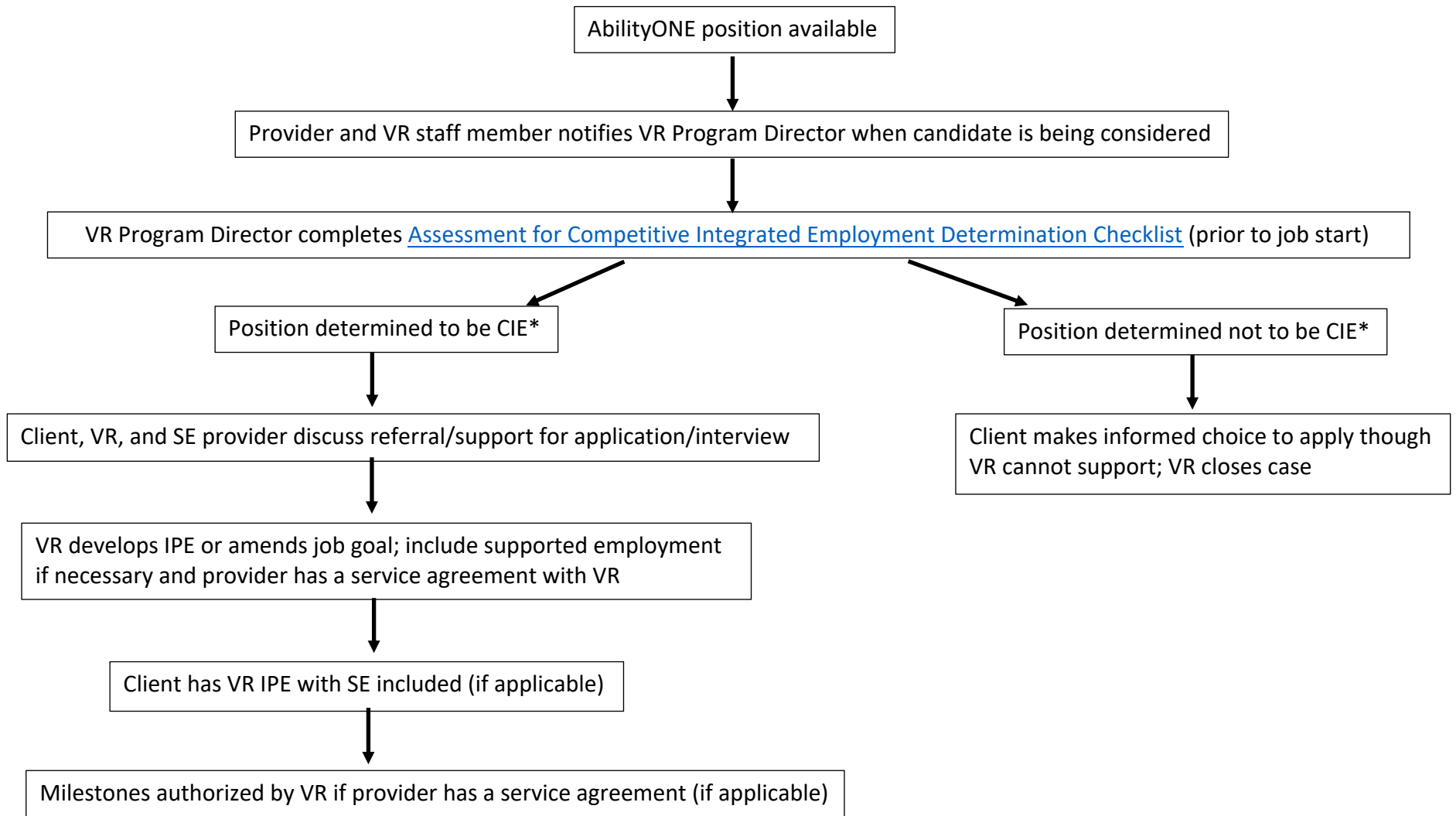


AbilityONE Process



Notes: *Determination is made by VR on a position-by-position basis to determine **Competitive Integrated Employment**

CIE: Competitive Integrated Employment
SE: Supported Employment

IPE: Individualized Plan for Employment
VR: Nebraska VR